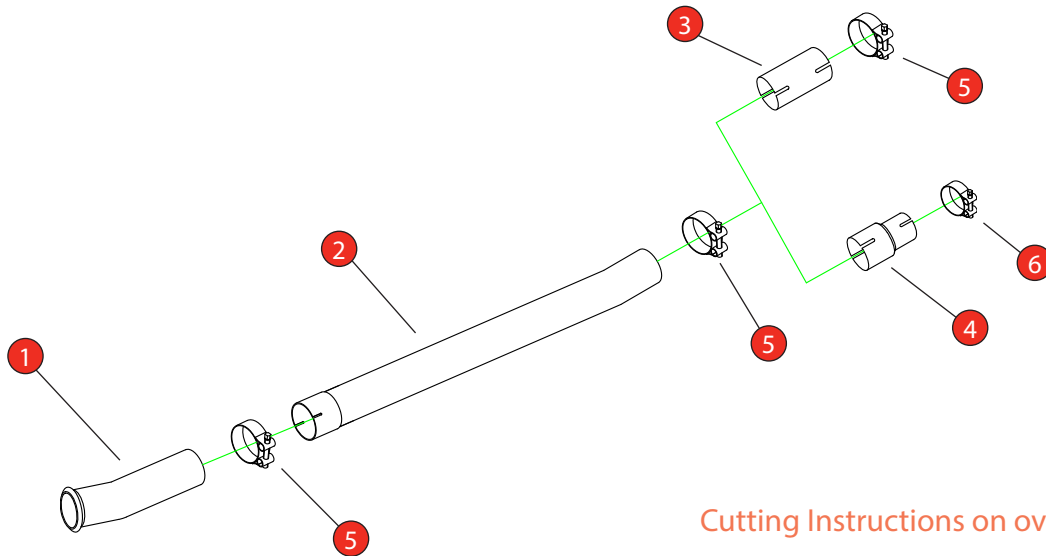


Car	Mini Cooper S F56 (GPF Delete)		SMNP018
Year	2019-2024		456FK
Notes	Where not supplied use original fittings. Original exhaust requires cutting.		Pipe Diameter:- 70mm / 2.75"

Estimated Fitting Time: 60 Minutes



Cutting Instructions on overleaf

NO.	PART NO.	DESCRIPTION	QTY
1	792BM	Front Adaptor	1
2	935BM	GPF Delete	1
Fit Kit			
3	AD79	Adaptor (JCW Adaptor for OE GPF Back)	1
4	AD83	Adaptor (Cooper S Adaptor for OE GPF Back)	1
5	Z016.10063	72.4mm Heavy Duty Clamp	3
6	Z016.10001	59-63mm Clamp	1

DATE	26/02/2024
ISSUE	00
AUTHORISED	G. O'Shea

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS



STAY CONNECTED TO RED POWER.

Car	Mini Cooper S F56 (GPF Delete)		SMNP018
Year	2019-2024		456FK
Notes	Where not supplied use original fittings. Original exhaust requires cutting.		Pipe Diameter:- 70mm / 2.75"

NOTE: Unless fitting with a Scorpion GPF-Back system you will need to cut the original exhaust to install this product.

Instructions for fitting to JCW System, Ø70mm original pipework, flat oval GPF



A Remove entire Cat-back system from the car, measure 275mm from the endplate of the GPF going towards the rear of the system as shown in the photo.

B Once cut has been made, clean and debur the end of the pipe as the Scorpion GPF Delete goes over this.

C Install the Scorpion GPF Delete to the car and secure with OE Clamps in its original position.

D Re-install the OE GPF-Back exhaust system using the supplied adaptor.

Instructions for fitting to standard Cooper S System, Ø60mm original pipework, round GPF



A Remove entire Cat-back system from the car, measure 210mm from the back of the weld on the GPF going towards the rear of the system as shown in the photo.

B Once cut has been made, clean and debur the end of the pipe as the Scorpion GPF Delete goes over this.

C Install the Scorpion GPF Delete to the car and secure with OE Clamps in its original position.

D Re-install the OE GPF-Back exhaust system using the supplied adaptor.

