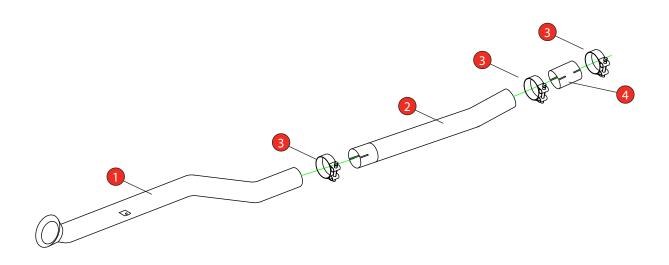


## // FITTING INSTRUCTIONS



Car	BMW 220I G42, GPF Models only	SBMP092		
Year	2022 -Current		407FK	
Notes	Where not supplied use original fittings. Original system requires cutting.		Pipe Diameter:- 76mm	

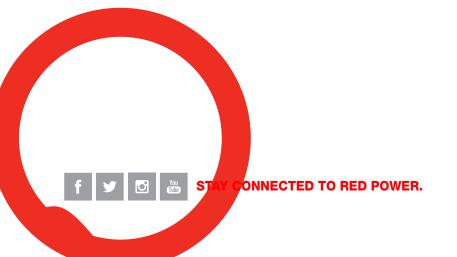
Estimated Fitting Time: 1 Hour



PART NO.	DESCRIPTION	QTY				
868BM	GPF Delete front pipe	1				
869BM	GPF Delete centre pipe	1				
Fit Kit						
Z016.10062 79mm H/D Clamp 3		3				
AD133 Adaptor sleeve (Only required when fitting with OE GPF-back exhaust) 1		1				
	868BM 869BM t Z016.10062	868BM GPF Delete front pipe 869BM GPF Delete centre pipe t Z016.10062 79mm H/D Clamp				

CLASSIFICATION	Motorsport Use Only	
HOMOLOGATED	No	
DATE	12/06/2024	
ISSUE	01	
AUTHORISED	G. O'Shea	

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.





## // FITTING INSTRUCTIONS

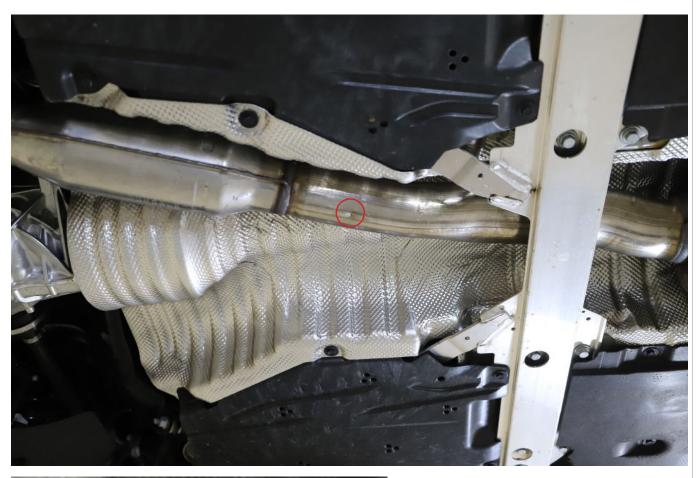




Car	BMW 220I G42, GPF Models only	SBMP092		
Year	2022 -Current		407FK	
Notes	Where not supplied use original fittings. Original system requires cutting.		Pipe Diameter:- 76mm	

Estimated Fitting Time: 1 Hour

## **Cutting Instructions:**





To make it easier to cut the exhaust we recommend removing it from the car. Find the indent just before the resonator to mark out the cutting line. Cut along the line and de-bur the edges. If fitting with the original GPF-back re-fit this now and then fit the Scorpion GPF delete following the line diagram on the first page. If fitting with the Scorpion GPF-back you do not need to use the supplied adaptor.











