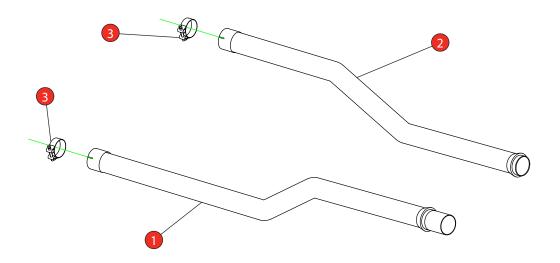


// FITTING INSTRUCTIONS

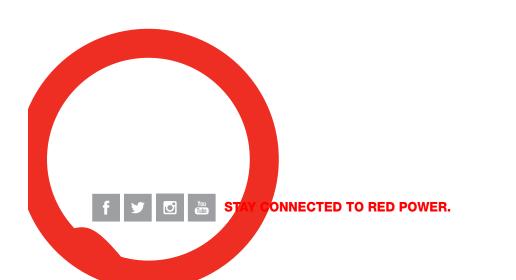
HAND BUILT

Car	Mercedes C63 AMG		SMBC004	
Year	2008-2014		321FK	
Notes	Where not supplied use original fittings. Original system requires cutting.		Pipe Diameter:- 70mm	
Estimated Fitting Time: 90 Minutes				



NO.	PART NO.	DESCRIPTION	QTY	CLASSIFICATION	Motorsport Use Only
1	035MB	L/H Secondary De-cat Pipe	1	HOMOLOGATED	No
0	036MB	R/H Secondary De-cat Pipe	4	DATE	27/03/2019
2			'	ISSUE	02
Fit Kit				AUTHORISED	M.Ydlibi
3	Z016.10055	68-73mm Clamp	2		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.





// FITTING INSTRUCTIONS



HAND BUILT

Car	Mercedes C63 AMG W204	SMBC004	
Year	2008-2014	321FK	
Notes	Where not supplied use original fittings. Original system requires cutting.	Pipe Diameter:- 70mm	

Estimated Fitting Time: 90 Minutes



When fitting the Scorpion secondary de-cats the original system requires cutting in a specific place.

Cut 380mm back from the mounting bracket on the left and right hand downpipe. Once cut remove any burs as the Scorpion pipe work goes over the downpipes.

The original clamps are required when fitting the secondary de-cat pipes.





STAY CONNECTED TO RED POWER.

