

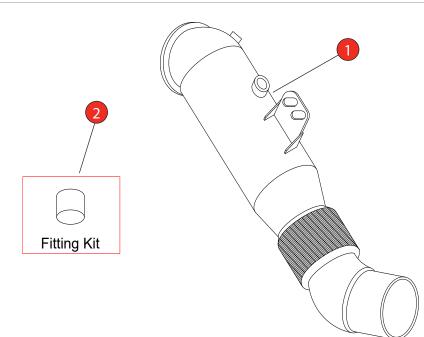
FITTING INSTRUCTIONS

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HAND BUILT

Car	BMW M140i / M240i / 340i / 440i, incl. XDrive BMW 540i incl. XDrive / BMW 740i incl. XDrive	SBMC102
Year	See Table Below	386FK
Notes	Where not supplied use original fittings Vacuum blanking cap supplied for GPF models	Pipe Diameter:- 125mm

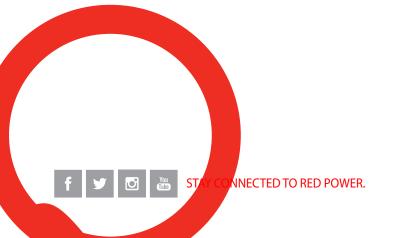
Estimated Fitting Time: 1 Hour 30 Minutes



NO.	PART NO.	DESCRIPTION	QTY	CLASSIFICATION	Motorsport Use Only
1	937BM	De-Cat Downpipe	1	HOMOLOGATED	No
Fit Kit	Fit Kit :- 386FK			DATE	28/04/2025
2	Z038.10591	Black Silicone Vacuum Blanking Cap - 8mm	1	ISSUE	02
NOTE: EN	NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.			AUTHORISED	G O'Shea

Fitment Information

MODELS	YEARS
BMW M140i (F20, F21) including XDrive. Including GPF & Non-GPF models.	2016 - 2019
BMW M240i (F22, F23) including XDrive. Including GPF & Non-GPF models.	2016 - 2021
BMW 340i (F30, F31) including XDrive. Including GPF & Non-GPF models.	2015 - 2019
BMW 440i (F32, F33, F36) including XDrive. Including GPF & Non-GPF models.	2016 - 2020
BMW 540i (G30) including XDrive. Non-GPF models only.	2016 - 2018
BMW 740i (G11, G12) including XDrive. Non-GPF models only.	2016 - 2018









HAND BUILT
IN ENGLAND

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Blanking Cap Instructions (GPF models only):

Locate the vacuum line running between the downpipe and the pressure sensor on the engine.

Remove the vacuum line from the sensor.

Push the blanking cap onto the sensor port that the vacuum pipe was on.



Gasket: Remove the gasket from the original downpipe and re-install on the Scorpion downpipe



