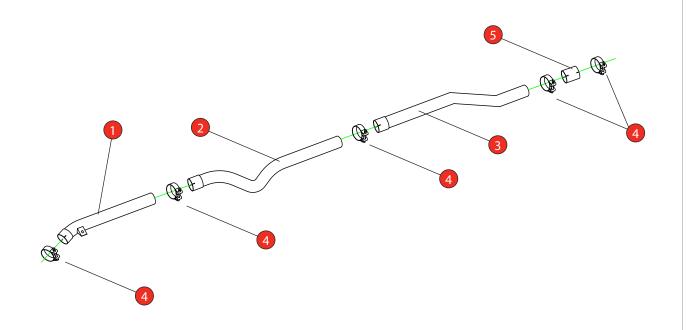






Car	BMW M140i / M240i GPF Models incl. XDrive	SBMP086
Year	2018-2020	385FK
Notes	Where not supplied use original fittings. Fits to OE Back Box Only Original system requires cutting	Pipe Diameter:- 80mm

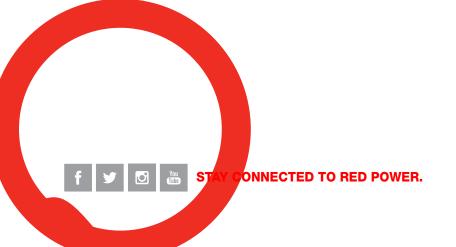
Estimated Fitting Time: 1 Hours 30 Minutes



PART NO.	DESCRIPTION	QTY				
727BM	Link Pipe					
808BM	GPF / Resonator Delete 1					
855BM	GPF / Resonator Delete to OE Back Box	1				
Fit Kit						
Z016.10069	79 - 85mm H/D Clamp	5				
AD129	Adaptor	1				
	727BM 808BM 855BM 3 2016.10069	727BM Link Pipe 808BM GPF / Resonator Delete 855BM GPF / Resonator Delete to OE Back Box 2016.10069 79 - 85mm H/D Clamp				

Motorsport Use Only	
No	
12/07/2023	
02	
S Shipley	

 $\textcolor{red}{\textbf{NOTE:}} \textbf{ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.}$











Car	BMW M140i / M240i GPF Models incl. XDrive	SBMP086
Year	2018-2020	385FK
Notes	Where not supplied use original fittings. Fits to OE Back Box Only Original system requires cutting	Pipe Diameter:- 80mm

Estimated Fitting Time: 1 Hours 30 Minuets



Cutting Instructions:

The original system requires cutting at the rear silencer. There is a dimple on the pipe to show the cut point that BMW use, we've highlighted it on the image.



